

ODOR-PROOF SEALABLE CONTAINER FOR BODILY REMAINS**BACKGROUND OF THE INVENTION***Field of the Invention:*

The invention herein relates to containers for human or animal remains. More particularly, it relates to containers in which remains may be stored for a substantial period of time.

Description of the Prior Art:

In many cases when a person has died, it is necessary to store the body for some extended period of time (i.e., for a period of days or weeks). For instance, if the dead person is suspected to have succumbed as a result of a crime, an autopsy will usually be performed to determine or confirm the cause of death. In many cases, however, it is also necessary to retain the body after the autopsy so that subsequent tests and examinations related to the criminal investigation can be performed. Similarly, when a person has died from unknown causes and an autopsy is performed, the results take some days or weeks to be returned from laboratory analysis. The remains must be retained during that period, for if the initial laboratory samples are lost or contaminated, or if the analyses prove inconclusive, it is will normally usually be necessary to obtain additional samples for analysis.

It is also common to save bodies to be used as cadavers for medical school education.

It is also frequently necessary to save the remains of animals. Frequently when an animal, particularly a farm, pet or food animal, dies of unknown causes, it is necessary for veterinarians to examine the body to determine the cause of death, so that if the cause is a communicable disease, its spread can be prevented. Also, when an animal, particularly a wild animal, has attacked and bitten a person and the animal has subsequently been killed, its remains will be analyzed for transmittable diseases, especially (for some species) rabies. As with examination of human remains, it will be necessary to store the animal remains for varying periods of time until all testing and examination have been completed.

- 2 -

1 Further, in many cases where the entire body of the person or animal
2 is not retained, there is still a need to retain specific organs, tissue samples
3 and the like for subsequent examination or analysis. The same problems of
4 deterioration, odor and so forth pertain to such retained organs and samples
5 as to an entire body.

6 There are many simple body bags in use for temporary storage of
7 remains prior to burial or cremation. As an example, most common body
8 bags used by hospitals, medical examiners or coroners are bags made of
9 cloth, canvas or plastic sheeting. Most such bags are made in standard
10 sizes for ease of inventorying, since a medical examiner or hospital must
11 keep a supply of various sized bags to accommodate the remains of adults
12 and children of correspondingly various heights and weights. Commonly
13 such bags have a zipper or rib-in-groove closure (comparable to a ZipLock™
14 closure) running the axial length of the bag. This permits the body to be
15 easily inserted into the bag and the bag closed with a minimum of difficulty.
16 This type of bag also allows routine inspection of remains, such as for
17 identification of an accident or crime victim by the next of kin.

18 Such bags are usually made of simple materials, such a single layer
19 of cloth, canvas or polymeric film, and are permeable to both gases and
20 liquids exuded from the remains. Also, such bags do not by themselves
21 provide for more than short term retention of remains (such as for transport
22 between an accident or crime site and a morgue). Where it is necessary to
23 retain a body for more than just a few hours, the common practice is to
24 place the body, still in the original body bag, into a refrigerated
25 compartment, usually at a hospital, a municipal morgue, or similar facility.
26 Such refrigeration slows decomposition of the remains but does not halt it.
27 Thus, hospital or morgue workers or others who must be in the vicinity of
28 the body, such as to inspect, analyze or obtain samples, find such presence
29 and such tasks increasingly difficult, onerous and, in fact, dangerous as time
30 passes and the body further deteriorates. Of particular concern are the
31 noxious odors which decomposing remains generate when in the presence
32 of oxygen. Not only are some of the gaseous decomposition products

- 3 -

1 harmful to those breathing them, but almost all have noxious odors which
2 can make nearby persons nauseous and, at the very least, limit the amount
3 of time that such persons can or are willing to be in the presence of the
4 body.

5 In the past, there have been a number of configurations of specialized
6 body bags and other similar containers patented or described in the
7 literature. Most often, these have been containers designed for transport of
8 a body to a distant location for examination or burial, or have been
9 containers intended to permit exhibit of a body as for viewing before or
10 during funeral ceremonies. Other containers have been intended for
11 emergency disaster use when it is anticipated that there will be large
12 numbers of fatalities and the bodies must be rapidly collected and stored
13 until proper burial can be arranged. A typical example of the latter type of
14 bag is that disclosed in U.S. Patent No. 4,790,051 which describes a vinyl
15 "pouch" having a two-part openable body access panel composed of inner
16 and outer sheets. The outer sheet has a zipper and the inner sheet has a rib-
17 and-groove fastener. The container is described as being odorless, flexible
18 and waterproof.

19 Most of the types of bags described have proved to be cumbersome
20 or not entirely satisfactory. Many transportation bags, for instance, are
21 made of cumbersome heavy material intended to withstand the rigors of
22 handling and shipment. On the other hand, lighter bags, even those often
23 labeled "odor-proof," are usually made of thin polymeric sheet materials
24 which do little to retard the escape of noxious decomposition gases from a
25 bag. Thus, simple zipper-closed containers or rib-and-groove-closed
26 containers constructed of plastic sheets (such as vinyl sheets) have not
27 proved to be satisfactory for extended storage of remains because they
28 permit escape of odors, notwithstanding the claims made for them.

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30 SUMMARY OF THE INVENTION

31 The invention described herein avoids and overcomes the deficiencies
32 and limitations of the prior art containers or bags. The present container is

1 a bag for long term containment of human or animal remains which will in
2 fact prevent the escape of odorous decomposition gases or harmful
3 decomposition fluids into the ambient surroundings from such remains over
4 extended periods of time, with or without refrigeration of the remains. The
5 invention also provides for infusion or extraction of gases, to retard the
6 decomposition of contained remains.

7 In a broad embodiment, the present invention is of a container for
8 bodily remains which comprises flexible walls defining and enclosing an
9 interior chamber of dimensions sufficient to accommodate the remains; a
10 closable opening in the walls providing access to the interior chamber for
11 placing the remains therein; the walls comprising a multilayer laminate
12 comprising two layers of polymeric sheet material having adhered
13 therebetween and coextensive therewith a layer of metal foil, the walls being
14 impervious to gas and liquid; whereby when the remains are placed in the
15 interior chamber and the opening is closed, gases and fluids generated by
16 the remains are contained within the chamber and do not exude through the
17 walls for an extended period of time.

18 In another embodiment, the invention includes a such a container
19 wherein the walls comprise at least three the polymeric layers with at least
20 two interleaved metal foil layers.

21 The polymeric layers normally will be layers of polyolefin, nylon or
22 polyvinyl sheet materials, particularly polyolefin materials such as
23 polyethylene or polypropylene, although other polymeric sheet materials with
24 equivalent properties may also be used. The metal foil will normally be
25 aluminum foil, because of its ready availability and reasonable cost, although
26 other metal foils with equivalent properties may also be used. Optionally
27 one may also include other types of sheet materials with which the
28 polymeric and metal layers will bond suitably; as an example, one may
29 include layers of paper, especially kraft paper. All layers will be bonded into
30 the laminate over their entire surface extent to form the materials for use in
31 fabricating the containers of this invention.

1 The containers are preferably generally tubular in shape when open,
2 may be of any convenient cross section (which will be variable since the wall
3 materials are flexible), and will have a closable, sealable opening at one end,
4 and preferably one at each end, simplifying insertion of the remains into the
5 container. The open ends are readily closable and are commonly sealed by
6 heat sealing or adhesives. The tubular containers can also be furnished in
7 a flattened configuration to the end user, and joined together at their
8 respective ends, which permits them to be coiled into large rolls from which
9 the user merely cuts off desired lengths as needed and forms the individual
10 bags.

11 The roll structure is also useful for dispensing other types of
12 containment bags, and the heat or adhesive sealing method can be used on
13 such bags formed by severing from the elongated roll. Such bags can be
14 used for temporary short-term retention of bodily remains.

15 Other advantages and variations of the invention will be disclosed
16 below.

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18 **BRIEF DESCRIPTION OF THE DRAWINGS**

Figure 1 is a side elevation view, partially in section, illustrating a body bag of the present invention in use and containing a human body.

Figures 2 and 3 are schematic views illustrating the laminated structure of the container walls in two different embodiments of the containers of this invention.

Figure 4 is a perspective view illustrating a roll of joined containers of the present invention, from which bags of the appropriate length may be separated as needed.

Figure 5 is a cross-sectional detail view, partly in section, illustrating a valve incorporated into the bag for extraction or insertion of gases to or from the bag.

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DETAILED DESCRIPTION AND PREFERRED EMBODIMENTS

The invention is best understood by reference to the drawings. In Figure 1, a container of the present invention is shown in one of its principal intended uses. In this illustration the bag does not contain the body directly, but rather encloses and contains both the body and the simple body bag used for the original collection and transport of the body. In Figure 1 the container of the present invention (which will also be referred to herein as a "bag") is designated 2 while the conventional initial body bag housing the body 4 is designated 6. The two bags 2 and 6 and the contained body 4 are illustrated as resting on a table 8, although of course the assemblage could be supported by any convenient apparatus of sufficient size, such as a refrigeration drawer or shelf, a gurney, an autopsy or examination table, and the like.

The bag 2 of the present invention obtains its unique non-permeability properties by being formed of laminated walls which are composed of interleaved layers of polymeric film and metal foil. Figure 2 illustrates a cross-section of a typical bag wall structure in one of its broadest and most basic forms. The wall 10 of the bag 2 in Figure 2 is made of a basic laminate having an inner layer 12 of polymeric film, a central layer 14 formed of metal foil, and an outer layer 16 also of polymeric film. In the embodiment shown in Figure 2 there is also an optional layer 18 of a kraft paper adhered to the outside of layer 16. The last layer 18 is optional and an entirely suitable bag can be formed of the laminated layers of polymeric sheets and metal foil. These layers are adhered together over their entire abutting surfaces by conventional adhesives used for securing polymer sheets to metal foil sheets. There are many such adhesives commercially available and the basic types have been described for many years: see, e.g., Rubin (ed.), *Handbook of Plastic Materials and Technology*, ch. 117 (1990); *Modern Plastics*, vol. 64, no. 10A [1987-1988 *Encyclopedia*], p. 370 (October, 1987); and *Modern Plastics*, vol. 49, no. 10A [1972-1973 *Encyclopedia*], pp. 680-681 (October, 1972). Adhesives may be primarily physical in nature, in that the adhesive forms a physical layer between the

1 two surfaces to be joined, and adheres separately to each of them to form
2 the sealed bond, or may be primarily chemical in nature, in that the adhesive
3 partially dissolves or otherwise modifies the opposed surfaces of the
4 surfaces so that they adhere directly to each other. Other adhesives are of
5 a hybrid nature, in that they not only modify the opposed surfaces to permit
6 direct bonding to some extent, but they also adhere to the surfaces
7 themselves and participate in the bond.

8 Any suitable polymeric sheet material may be used, although those
9 preferred will be the polyolefins (especially polyethylene and polypropylene),
10 nylon, vinyl polymers, and others with like properties and the ability to be
11 laminated with metal foils and bonded to each other for bag sealing. It is
12 critical to the present invention that the polymeric sheet materials be used
13 as the inner and outer layers with the metal foils being used between the
14 polymeric films. As will be illustrated below, there may be any number of
15 layers in the laminated walls, limited only by flexibility and weight (and for
16 most applications, also by cost). All polymeric layers may be of the same
17 polymeric material, or different layers may be of different polymers.
18 Similarly, different types of metal foils may be used, but because of cost,
19 flexibility and availability it will be common for the foil to be aluminum foil.
20 The polymeric films and metal foils will be of various individual weights and
21 thicknesses, depending on how many layers are used in the laminate.
22 However, an overall thickness in the range of about 5-15 mils (0.13-0.38
23 mm) is preferred for the laminate, with an overall tensile strength in the
24 range of approximately 4000-5500 lb/in² (27-38 kPa).

25 As examples of suitable materials, a commercial laminate of the type
26 illustrated in Figure 2 is a product designated "Foil Pak #6" from Bell Fibre
27 Products Corp. of Columbus, Georgia. This product is composed of layers
28 of polyethylene, aluminum foil, polyethylene and kraft paper, and meets
29 military specification MIL-B-131, Type 1, Class 2. As noted, more complex
30 laminates may also be used, such as illustrated in Figure 3, in which there
31 is a multilayer laminate 10 composed of, successively, layers 20 and 22 of
32 polyolefin films, layer 24 of metal foil, layer 26 of polyolefin, layer 28 of

1 nylon, and then layers 30, 34, 36 and 40 of polyolefins interweaved with
2 layers 32 and 38 of metal foil. A commercial example of such a laminate,
3 also from Bell Fibre Products Corp., is one designated "FR 2185" and
4 composed of, successively, layers of polypropylene (layer 20), polyethylene
5 (22), metal foil (24), polyethylene (26), nylon film (28), polyethylene (30),
6 metal foil (32), "Tyvek"™ polyethylene (34), polyethylene (36), aluminum foil
7 (38) and polyethylene (40). This product meets military specification MIL-B-
8 131, Type 1, Class 1. All of these types of bag wall materials are strong as
9 well as being impervious to liquids and gases.

10 A particularly useful form in which the bags 2 can be provided is
11 illustrated in Figure 4. A large roll 41 contains a series of "bag precursors"
12 which are essentially bags 2 open at each end to form a tubular
13 configuration and joined together end-to-end. The bags are formed by
14 joining two identical sheets 42a and 42b to form opposed walls 10. The
15 sheets 42a and 42b are bonded together to form the elongated tube shape
16 by heat or adhesive sealing along their peripheral lateral edges in the areas
17 indicated as 44. The central lateral dimension A between the bonded areas
18 44 is sufficiently large to allow the bag to be opened widely as indicated
19 schematically at 46 so that the body 4, usually contained in the initial body
20 bag 6, can be easily inserted into the interior 48 of the bag 2. Thus, when
21 a morgue or hospital technician wishes to use the bag 2 to enclose a
22 newly received body 4, he or she will first determine the appropriate length
23 of bag 2 needed to completely enclose the body 4 (and usually also the
24 original body bag 6) and leave sufficient excess material at the ends for
25 subsequent closure, as will be described below. The technician then
26 measures off that length of material from the roll 41 and cuts that length off
27 of the roll at the appropriate point, exemplified in this case by the location
28 of the dotted line 50 in Figure 4. The technician thus now has an elongated
29 tubular container, the precursor of the bag 2, which is open at both ends.
30 The technician then slides the body bag 6 containing the body 4 into the
31 interior 48 of the tubular precursor until the bag 6 is completely inside with
32 the excess material extending at both ends. With the tubular precursor at

1 this point still being open at both ends, the insertion of the body 4 (and bag
2 6) is made simpler if two technicians work in cooperation and grasp opposite
3 ends of the bag 6 to move the bag 6 the tubular container interior 48.

4 Once the body 4 and bag 6 are in place, laminated sheets 42a and
5 42b at each open end are pulled together and brought into alignment as
6 shown in Figure 1, forming peripheral areas 52 at the longitudinal ends of
7 the bag where the laminates 42a and 42b are pressed together. The
8 peripheral areas 52 at the longitudinal ends of the bag 6 correspond to the
9 lateral peripheral areas 44 which have previously been joined together as by
10 heat or adhesive sealing. In a similar manner the areas 52 are then bonded
11 and sealed as by heat or adhesive, so that sheets 42a and 42b are adhered
12 completely across the bag in the areas 52, as indicated in Figure 4, so that
13 the openings 46 are completely closed. The bag 2 is then completely
14 formed and sealed with the body 4 (and bag 6) enclosed inside. The
15 perimeter areas 44 and 52 are preferably bonded together over a relatively
16 wide area (usually being the outer 2-4 in [50-100 mm] of the edges of the
17 laminates 42a and 42b).

18 The roll structure and the sealing method described in conjunction
19 with Figure 4 are not limited solely to body bags of laminated structure, but
20 rather can be used with any body bag. Thus a morgue employee may, for
21 instance, use the roll structure and sealing method merely as part of the
22 transfer of a body from one temporary containment bag to another where
23 the first bag has become torn or otherwise unsuitable for further use.

24 The bags of this invention do not include openable closures controlled
25 by "access devices" such as zippers or rib-in-groove fasteners. The bag
26 must be completely sealed to insure entrapment of all decomposition gases
27 and liquids. These fluids (and their odors) cannot pass through the
28 laminated impervious walls 10. However, if such access devices were
29 present, there would be some degree of fluid permeability, especially of
30 decomposition gases, since it has been found that when prior art bags have
31 contained such access devices, fluid (and odor) impermeability is not
32 possible to attain.

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1 The body 4 can be maintained within the bag 2 for extended periods
2 of time either with or without refrigeration, and such periods can be further
3 extended if the ambient air initially within the bag 2 (and bag 6) is
4 exchanged for an inert gas, as will be discussed below. Further, while
5 decomposition of body 4 will continue for a period of time, the fact that the
6 walls 10 are impervious to gases means that as decomposition consumes
7 the oxygen initially within the bag, the decomposition will slow progressively
8 as less and less oxygen remains available for the decomposition reactions.
9 This effect is enhanced if the technician mechanically forces a significant
10 amount of the initial air out of the bag 6 prior to the final sealing of the
11 perimeter areas 52.

12 In the description above, the system has been described with the
13 body 4 remaining within the original body bag 6. It is possible however
14 (although not preferred), for the body 4 itself to be placed directly into the
15 bag 2 and then the bag 2 to be sealed. Thus, the body 4 may be removed
16 from the bag 6 before being put into the bag 2, if desired. For ease of
17 handling of the body 4, however, continued use of the bag 6 is preferred.
18 The fact that the bag 6 itself is unlikely to have much ability to retard the
19 evolution of decomposition gases becomes of no consequence, since the
20 gases will still be retained within the interior space 48 of the bag 2.

21 In another embodiment of the bag of the present invention, the bag
22 2 is formed with one or more self-sealing valves 54 incorporated into the
23 bag. In the roll embodiment shown in Figure 4, such valves 54 can be
24 incorporated at regular or irregular intervals along the length of the rolled
25 material so that as the various lengths are cut off for individual bags, each
26 bag 2 will contain at least one valve 54 and may contain more than one. For
27 the most part, however, one valve per bag will be satisfactory. The
28 inclusion of additional valves is less preferred because of the increased
29 possibility of leakage through a defective valve. It will be evident that these
30 valves 54 are not functional equivalents of the "access devices" prohibited
31 above, since the valves 54 are self-sealing and are not fluid permeable other
32 than by use of a device such as the needle valve discussed below.

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1 A typical valve 54 is shown schematically in Figure 5. The valve 54
2 is preferably of the type commonly used to permit inflation of such devices
3 as air mattresses or floats or sports equipment such as footballs and
4 basketballs. The valve 54 is a self-sealing valve which includes two
5 opposed abutting flaps 56 which can be separated by insertion of a hollow
6 needle valve 58, but which upon removal of the needle valve 58 are forced
7 by the gas pressure within the interior 48 of the bag to be pressed together
8 and thus seal against subsequent escape of any of the gas from inside the
9 bag.

10 In a preferred method of use of the bags 2, it is contemplated that as
11 shown in Figure 5 a technician will insert a needle valve 58 through the
12 valve 54. The needle valve 58 is connected to gas conduit 60 to a exhaust
13 pump (not shown) which exhausts air and decomposition gases from the
14 interior 48 of the bag. In this regard, it is often helpful to have the regular
15 body bag 6 opened to some extent, by opening the zipper or rib-and-groove
16 closure with which such bags are normally equipped. The exhaust pump will
17 then exhaust air and gas not only from the interior 48 of the bag 2, but also
18 from the interior 62 of bag 6. Once a significant amount of air and gas has
19 been exhausted, which is normally determined by the capacity of the
20 exhaust pump and the length of time for which the pump is run, the needle
21 valve 58 can be withdrawn from the valve 54 and the bag 2 left in its
22 partially exhausted configuration. This is a useable configuration, but one
23 that is less preferred, since the differential between the reduced gas pressure
24 inside the bag and the ambient air pressure outside will tend to force
25 ambient air through valve 54 into the interior 48 of the bag and interior 62
26 of bag 6, and may thus gradually replenish the oxygen supply within the bag
27 2 and contribute to accelerated decomposition of the body 4.

28 It is more preferred, therefore, that after the desired degree of gas
29 removal from the bag 2 has been completed, the conduit 60 and needle
30 valve 58 are used to inject an inert gas such as nitrogen or argon into the
31 interiors 48 and 62 of the bags to surround the body with inert gas which
32 does not support decomposition. The gas injection may be by use of the

1 same pump (now run as a supply pump rather than as an exhaust pump) or
2 from a pressurized tank of the inert gas. The tissues of the body 4, then not
3 having access to air or other oxygen-containing gas, will have their
4 decomposition rate greatly diminished and, in many cases, essentially
5 completely halted. Of course to the extent that some oxygen remains, either
6 as residual air or trapped within the body, or oxygen from the body fluids
7 themselves, some decomposition will continue, although at a greatly reduced
8 rate reflecting the limited amount of oxygen remaining. Once the bags have
9 been filled to the desired degree with the inert gas, the needle valve 58 can
10 be removed and the valve 54 will seal. Usually the inert gas will be injected
11 to a final pressure slightly above the ambient atmospheric pressure so that
12 the valves 54 will tend to remain closed and the differential between the
13 greater interior pressure and the lesser ambient pressure will prevent ambient
14 air from entering the valve 54.

15 Since the bag 2 is sealed around its entire perimeter, there will be no
16 ability for anyone to have access the interior of the bag for inspection of the
17 body 4 other than by cutting open the bag. This is intended, since the bag's
18 purpose is long term storage of the body, until such time as inspection or
19 analysis is to be done. Once the bag 2 has been cut open, it may be
20 discarded and a new bag 2 cut from the roll 41 and resealed around the
21 body 4 when the testing or inspection has been completed. Alternatively,
22 the bag may be reused, and after the body 4 has been replaced within the
23 bag 2, the bar may be resealed as by adhering a narrow elongated strip of
24 the bag wall laminate over the cut slit, or by overlapping the edges of the slit
25 with each other and heat sealing the overlapped edges to seal the slit.

26 Because of the multilayer laminate construction of the bag walls 10
27 and the complete peripheral sealing of the bag at 44 and 52, the bags of the
28 present invention have been found to permit long term storage of bodies
29 without any escape of odor, gas, body fluid or other noxious material, thus
30 making storage and handling of bagged bodies simple and tolerable for the
31 hospital or morgue technicians or other persons who must be in the vicinity
32 of the stored bodies. As an example, bags of the present invention formed

1 from the aforesaid "Foil Pak #6" material were fabricated and provided for
2 testing purposes to the Medical Examiner's Office of San Diego County,
3 California. The personnel at the Medical Examiner's Office used the bags in
4 the manner described above for extended term storage of a number of
5 human bodies received at the morgue in the normal course of daily routine.
6 The bags were found to be useful and unique and were recognized as being
7 extremely valuable for preserving bodies without having noxious or
8 hazardous odors or spillage of body fluids as environmental hazards.
9 Particularly cited as useful by the Medical Examiner's personnel was
10 provision of the bags 6 in rolls 41 as indicated in Figure 4 from which the
11 personnel could cut bags to size as needed, depending on the size of the
12 body; different sizes were used, for instance, for bodies of adults or children.

13 Similarly, if the bags were used in an animal environment, as by a
14 veterinarian or animal control technician, different bags could be cut to size
15 depending on whether the remains were of large or small animals.

16 It will be evident that there are numerous embodiments of this
17 invention which, while not expressly described above, are clearly within the
18 scope and spirit of the invention. The above description is therefore
19 intended to be exemplary only and the invention is to be limited solely by the
20 appended claims.

21 I CLAIM: